

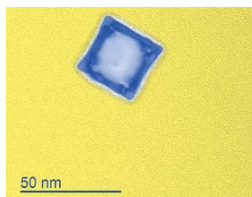
The Georgia Tech Materials Characterization Facility is pleased to offer TEM sample preparation, imaging, and analysis services to GT research groups and external academic & industrial researchers.

***Available Services Include:***

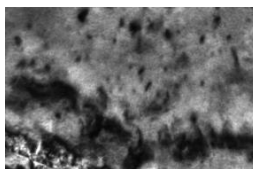
- ❖ Sample Preparation for metals, ceramics, semiconductors, etc
- ❖ Nanoparticle characterization for size and morphology
- ❖ TEM imaging of 1-D and 2-D extended lattice defects
- ❖ STEM/HAADF imaging of materials for Z contrast imaging.
- ❖ EDS/EELS for elemental and chemical analysis of phases and impurities.
- ❖ Nano diffraction for crystal structure determination,
- ❖ Evaluation of grain size, structure, and intergranular material,
- ❖ Secondary electron imaging for high-res surface feature inspection

***Upon receiving the request for sample preparation and/or microscopy, an MCF staff member will consult with the researcher to provide an estimated cost for the service.***

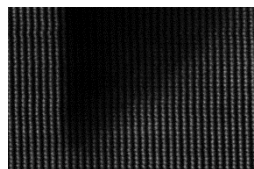
- ❖ \$100/hr will be charged for preparation of samples by MCF staff
  - Routine preparations (e.g., sonication and drop casting) will typically take <2 hours (i.e., ~\$200).
  - Hand-prepared cross-sections take a minimum of 5 hours (min. \$500 per sample).
  - FIB preparation and lift-out will take a minimum of 5 hours per lamella (min. \$750 per lamella).
- ❖ TEM imaging will be charged at a rate of \$100/hr for the staff time plus the usage time for the TEM itself (see reverse side for rates).



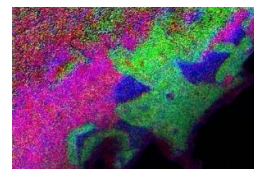
TEM image showing hollowed interior of cubic Au nano-cage.



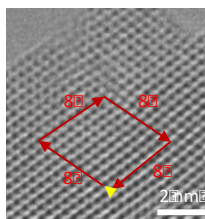
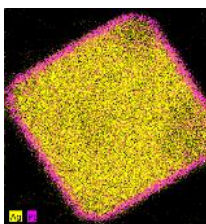
Dark-field TEM image showing dislocations in  $\text{CeO}_2$



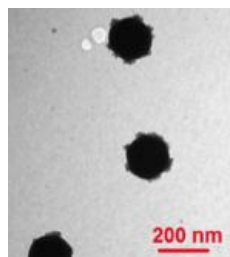
Atomic resolution HAADF STEM image of ZnO doped with Sb; dark area is a void



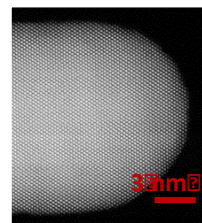
EELS map showing elemental distribution in a metal; red = C, blue = N, green = Al



Dislocation in  $\text{CeO}_2$



Au particle with binder



Au nanorod

**Contact Walter Henderson ([walter.Henderson@gatech.edu](mailto:walter.Henderson@gatech.edu)) or  
Dr. Yong Ding ([yong.ding@mse.gatech.edu](mailto:yong.ding@mse.gatech.edu)) for details.**

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**Available instruments:**



**JEOL 100CX-II TEM**

- Tungsten-filament source
- 100 kV instrument with digital imaging, for obtaining images up to 300,000X of biological, polymer, and materials samples.
- Accelerating Voltage: 20 ~ 100 kV; Resolution (lattice): 0.2 nm at 100 kV
- **\$30/hr – academic; \$100/hr – industry**



**Hitachi HT7700 TEM**

- LaB<sub>6</sub> high-brightness source,
- 120 kV digital TEM for imaging nano-material specimens.
- Separate modes for low magnification/ High Contrast imaging (up to 200,000X) and high magnification/ High Resolution imaging (up to 600,000X).
- Accelerating Voltage: 40 ~ 120 KV; Resolution (lattice): 0.2 nm at 100KV
- **\$40/hr – academic; \$100/hr – industry**



**FEI Tecnai G2 F30 S-TWIN TEM**

- 300 kV thermally-assisted field emission gun
- A multi-purpose 300 kV in-situ TEM experimental platform capable of atomic resolution
- Combines excellent performance in all TEM, EFTEM & STEM modes with ease of operation in a multi-user environment.
- New state-of-the-art Gatan OneView camera, which can record video at 25 fps at full 4k x 4k resolution, and at 300 fps for a 512 x 512 pixel sub-area.
- **\$80/hr – academic; \$160/hr – industry**



**Hitachi HD-2700 dedicated STEM**

- A 200 kV TEM with a cold field emission gun source
- Spherical aberration ( $C_s$ ) correction, and high resolution objective lens enable atomic resolution imaging
- Secondary electron detector for atomic resolution SEM images
- 60 mm<sup>2</sup> EDS detector for high-resolution elemental analysis.
- Image resolution 0.136 nm HAADF-STEM / 0.105 nm FFT 8M X
- **\$80/hr – academic; \$160/hr – industry**

**Contact Walter Henderson ([walter.Henderson@gatech.edu](mailto:walter.Henderson@gatech.edu)) or Dr. Yong Ding ([yong.ding@mse.gatech.edu](mailto:yong.ding@mse.gatech.edu)) for details.**